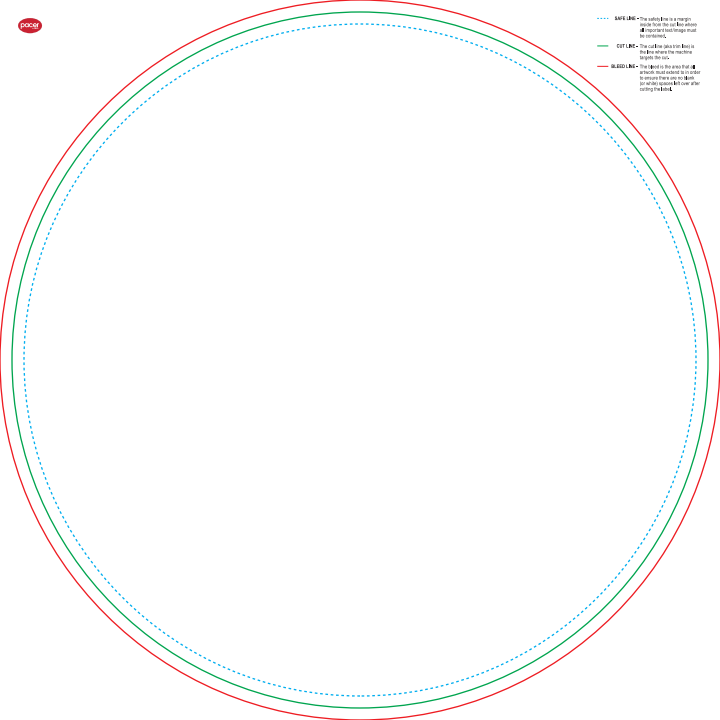


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- SAFE LINE** - The safety line is a margin inside from the cut line when all operators have stopped work completely.
 - CUT LINE** - The cut line indicates the limit to the area where the machine is kept in use.
 - WELD LINE** - The limit of the area that all workers must adhere to in order to ensure there are no risks to safety zones both over and under the work.